



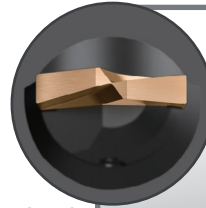
ACE Spot Drill

Accuracy! Coolant! Efficiency! $\varnothing 6 \sim \varnothing 20$

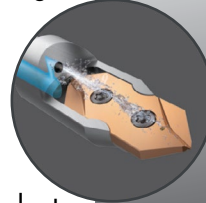


2025
Mar. ~ Apr.

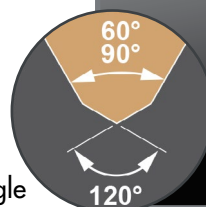
Dual Clamping Screwed Design
Ensures Vibration Free Cutting



2-Flutes Edged



Internal Coolant



Dual Point Angle

60°/90°/120°/142°



Good
Surface
Finish!

PROMO

BUY

1 HOLDER

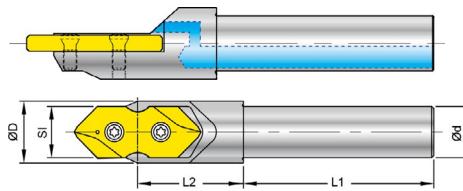
GET 1 INSERT

FREE

Cylindrical Shank

NEW

Made of hardened high alloy steel, 53 HRC. Internal coolant.



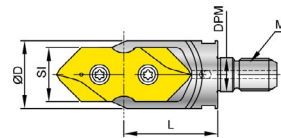
SI	Code	Parts No.	Ød	L1	L2	ØD	Screw	Key	PRICE
06	6A0001	00-99688-SI06-06	6	27	14	8	*NS-18037 / 0.6Nm	NK-T6	\$212.63
08	6A0101	00-99688-SI08-08	8	36	19	10.5	*NS-20045 / 0.6Nm	NK-T6	\$233.89
10	6A0201	00-99688-SI10-10	10	40	22.5	13	*NS-25060 / 0.9Nm	NK-T7	\$259.40
12	6A0301	00-99688-SI12-12	12	45	25	15.5	NS-30072 / 2.0Nm	NK-T9	\$259.40
16	6A0401	00-99688-SI16-16	16	48	32	21	NS-35080 / 2.5Nm	NK-T15	\$345.87
20	6A0501	00-99688-SI20-20	20	50	35	26	NS-50125 / 5.5Nm	NK-T20	\$432.34

*Torque screwdriver is recommended.

Screw Fit Cutter

NEW

Made of hardened high alloy steel, 53 HRC. Internal coolant.



SI	Code	Parts No.	ØD	L	M	DPM	Screw	Key	PRICE
06	6A2001	00-99688-SI06-M04	8	14.5	M4xP0.7	4.5	*NS-18037 / 0.6Nm	NK-T6	\$214.04
08	6A2101	00-99688-SI08-M05	10	19	M5xP0.8	5.5	*NS-20045 / 0.6Nm	NK-T6	\$234.31
10	6A2201	00-99688-SI10-M06	12	22	M6xP1.0	6.5	*NS-25060 / 0.9Nm	NK-T7	\$260.25
12	6A2301	00-99688-SI12-M08	16	25	M8xP1.25	8.5	NS-30072 / 2.0Nm	NK-T9	\$260.25
16	6A2401	00-99688-SI16-M10	20	31	M10xP1.5	10.5	NS-35080 / 2.5Nm	NK-T15	\$347.00
20	6A2501	00-99688-SI20-M12	25	35	M12xP1.75	12.5	NS-50125 / 5.5Nm	NK-T20	\$433.76

*Torque screwdriver is recommended.

60°

• For 60° point angle drill.

90°

• For 90° point angle drill.

120°

• For spotting before drilling by 118° point angle drill.

142°

• For spotting before drilling by 135°~140° point angle high performance drill.

Distributed by



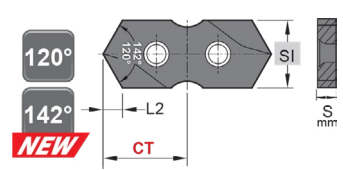
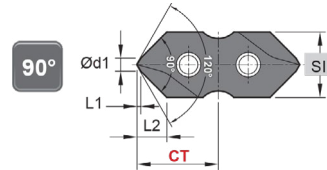
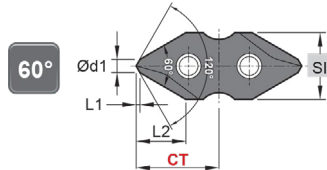
Watch it in Action!



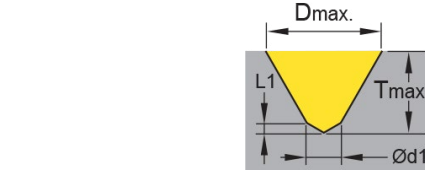
View Full Brochure



Ref. No: 109-2503-1D



NEW



SI	Angle ±0.02°	Code	Parts No.	Coating	Grade	Dimensions			Dmax.	Tmax.	S	CT ±0.025	PRICE
						Ød1	L1	L2					
06 (0.236")	60°	06A021	S9MT06T1-060	NC2057	P35	1.2 (0.047")	0.35 (0.014")	4.5	5.5 (0.217")	4.1 (0.161")	1.8 (0.071")	7.5 (0.295")	\$49.61
		06A023		NC5254				Helica					\$49.61
		06A022		XP9000				Uncoated					\$49.61
	90°	06A031	S9MT06T1-090	NC2057		4.5	2.5	\$49.61					
		06A033		NC5254		Helica	\$49.61						
		06A032		XP9000		Uncoated	\$49.61						
	120°	06A041	S9MT06T1-120	NC2057		-	1.73 (0.068")	5.5 (0.217")	1.6 (0.063")	\$49.61			
		06A043		NC5254		Helica	\$49.61						
		06A042		XP9000		Uncoated	\$49.61						
	142°	06A051	S9MT06T1-142	NC2057		-	1.03 (0.041")	5.5 (0.217")	0.95 (0.037")	\$49.61			
06A053		NC5254		Helica	\$49.61								
06A052		XP9000		Uncoated	\$49.61								
08 (0.315")	60°	06A121	S9MT0802-060	NC2057	P35	1.6 (0.063")	0.46 (0.018")	6.0	7.5 (0.295")	5.6 (0.220")	2.4 (0.094")	10 (0.394")	\$60.24
		06A125		NC5254				Helica					\$60.24
		06A122		XP9000				Uncoated					\$60.24
	90°	06A131	S9MT0802-090	NC2057		3.6	3.4	\$60.24					
		06A135		NC5254		Helica	\$60.24						
		06A132		XP9000		Uncoated	\$60.24						
	120°	06A141	S9MT0802-120	NC2057		-	2.3 (0.090")	7.5 (0.295")	2.2 (0.087")	\$60.24			
		06A143		NC5254		Helica	\$60.24						
		06A142		XP9000		Uncoated	\$60.24						
	142°	06A151	S9MT0802-142	NC2057		-	1.38 (0.054")	7.5 (0.295")	1.29 (0.051")	\$60.24			
06A153		NC5254		Helica	\$60.24								
06A152		XP9000		Uncoated	\$60.24								
10 (0.394")	60°	06A221	S9MT1003-060	NC2057	P35	2 (0.079")	0.58 (0.023")	7.5	9.5 (0.374")	7.1 (0.280")	3.0 (0.118")	12.50 (0.492")	\$79.38
		06A223		NC5254				Helica					\$79.38
		06A222		XP9000				Uncoated					\$79.38
	90°	06A231	S9MT1003-090	NC2057		4.6	4.4	\$79.38					
		06A233		NC5254		Helica	\$79.38						
		06A232		XP9000		Uncoated	\$79.38						
	120°	06A241	S9MT1003-120	NC2057		-	2.9 (0.114")	9.5 (0.374")	2.7 (0.106")	\$79.38			
		06A243		NC5254		Helica	\$79.38						
		06A242		XP9000		Uncoated	\$79.38						
	142°	06A251	S9MT1003-142	NC2057		-	1.72 (0.068")	9.5 (0.374")	1.64 (0.065")	\$79.38			
06A253		NC5254		Helica	\$79.38								
06A252		XP9000		Uncoated	\$79.38								
12 (0.472")	60°	06A321	S9MT1203-060	NC2057	P35	2.4 (0.094")	0.69 (0.027")	9.0	11.5 (0.453")	8.6 (0.339")	3.0 (0.118")	15 (0.059")	\$95.40
		06A323		NC5254				Helica					\$95.40
		06A322		XP9000				Uncoated					\$95.40
	90°	06A331	S9MT1203-090	NC2057		5.5	5.3	\$95.40					
		06A333		NC5254		Helica	\$95.40						
		06A332		XP9000		Uncoated	\$95.40						
	120°	06A341	S9MT1203-120	NC2057		-	3.5 (0.138")	11.5 (0.453")	3.3 (0.130")	\$95.40			
		06A343		NC5254		Helica	\$95.40						
		06A342		XP9000		Uncoated	\$95.40						
	142°	06A351	S9MT1203-142	NC2057		-	2.07 (0.081")	11.5 (0.453")	1.98 (0.078")	\$95.40			
06A353		NC5254		Helica	\$95.40								
06A352		XP9000		Uncoated	\$95.40								
16 (0.630")	60°	06A421	S9MT1603-060	NC2057	P35	3.2 (0.126")	0.92 (0.036")	12	15.5 (0.610")	11.6 (0.457")	3.18 (0.125")	20 (0.787")	\$140.33
		06A423		NC5254				Helica					\$140.33
		06A422		XP9000				Uncoated					\$140.33
	90°	06A431	S9MT1603-090	NC2057		7.3	7.0	\$140.33					
		06A433		NC5254		Helica	\$140.33						
		06A432		XP9000		Uncoated	\$140.33						
	120°	06A441	S9MT1603-120	NC2057		-	4.6 (0.181")	15.5 (0.610")	4.4 (0.173")	\$140.33			
		06A443		NC5254		Helica	\$140.33						
		06A442		XP9000		Uncoated	\$140.33						
	142°	06A451	S9MT1603-142	NC2057		-	2.76 (0.109")	15.5 (0.610")	2.67 (0.105")	\$140.33			
06A453		NC5254		Helica	\$140.33								
06A452		XP9000		Uncoated	\$140.33								
20 (0.787")	60°	06A521	S9MT2004-060	NC2057	P35	4.0 (0.157")	1.16 (0.046")	15	19.5 (0.768")	14.6 (0.575")	4.76 (0.187")	25 (0.984")	\$249.48
		06A523		NC5254				Helica					\$249.48
		06A522		XP9000				Uncoated					\$249.48
	90°	06A531	S9MT2004-090	NC2057		9.2	8.9	\$249.48					
		06A533		NC5254		Helica	\$249.48						
		06A532		XP9000		Uncoated	\$249.48						
	120°	06A541	S9MT2004-120	NC2057		-	5.8 (0.228")	19.5 (0.768")	5.6 (0.220")	\$249.48			
		06A543		NC5254		Helica	\$249.48						
		06A542		XP9000		Uncoated	\$249.48						
	142°	06A551	S9MT2004-142	NC2057		-	3.44 (0.135")	19.5 (0.768")	3.36 (0.132")	\$249.48			
06A553		NC5254		Helica	\$249.48								
06A552		XP9000		Uncoated	\$249.48								